QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

ALL DIMENSIONS IN MM, UNLESS SPECIFIED

PROTO/PILOT/PRODUCTION

TECHNICAL REQUIREMENTS:

CFL TUBE 11W, 4PIN, MAKE M/S OSRAM OR M/S PHILIPS
OR ANY OTHER REPUTED MAKE

SINo.	QTY	PART No. / DETAIL PARTS	DESCRIPTION / MATERIAL	SIZE	COMPANY.STD/IS.STD

GRADE No.	VALUE	SYMBOL
N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	

SURFACE ROUGHNESS

ALT	CHANGE/ECN No.	DATE	BY	CHKD	APPD

PRODUCT **ACEMU**

SCALE | SHEET OF | Wt(Kg)

MATERIAL

QTY	NEXT ASSY	MODEL
4	EMU/M7/ASR-7-6-701	906

REF DRG

TITLE

CFL TUBE

APPROVED	LAKSHMI V.S	03.09.12
CHECKED	RESHMA S.P	03.09.12
DRAWN	NAYANA S.A	03.09.12

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

DRG No. **906-21406** ALT